



ZOTA PAINT

ZOTA ALKYD AZ PRIMER

Technical Data Sheet

DESCRIPTION :

ZOTA ALKYD AZ PRIMER is an one-packed universal purpose primer, very good adhesion to surfaces such as metals and galvanized surfaces.

It is recommended for use in combination with ZOTA ALKYD ENAMEL for corrosive environment

SPECIFICATION DATA :

Genetic type : Oil Modified Resin

Gloss : Matt.

Density : 1.2 +/- 0.05

Flash point : 33 C -Setaflash

Volume solids : 48 +/- 2%

Economical and easy to use

Excellent weathering properties.

Excellent adhesion on general substrates

High durable primer.

Good drying properties.

Good application characteristic.

COLORS:

Redish Brown , Grey and White.

RECOMMENDED USE :

Surface preparation:

- * All surfaces must be dry and clean
- * The surface to be painted should be abrasive blasted to minimum SA-2.5 Swedish Standard.
For optimum performance, abrasive blasting in accordance to SA -3.0
- * Substrate temperature may not exceed 50°C.

Recommended no.of coats :

- * 1-2 coats

Typical Dry Film Thickness :

- * 40 microns equivalent to 83 microns wet

Theoretical Coverage :

- * 12 m² / Ltr

Thinner or Cleaner :

ZOTA-THINNER 802

DRYING TIMES:

Drying times:

Temperature	Touch dry	Hard dry	Overcoating
24 ⁰ C	20 min	4 Hours	12 Hours
32 ⁰ C	15 min	3.5 Hours	10 Hours

APPLICATION DATA:

Method of Application :

- * Conventional : Suitable
- * Brush or Roller : Suitable for small area. Care must be taken to achieve the specified dry film thickness
- * Airless spray : Recommended

Mixing ratio : One pack

Thinner : ZOTA Thinner 802

Cleaning solvent: ZOTA Thinner 802

PACKAGING :

- * 20 Liters & 5 liters container

HEALTH AND SAFETY:

Please observe the precautionary notices displayed on the container.

Keep out reach of children .

Use under well ventilated conditions.

Wear a mask, goggles and protective equipment during the construction.

Do not inhale spray mist.

Avoid eyes and skin contact. Spillage on the skin should immediately be removed with suitable cleaner, soap water and medical attention sought immediately.

STORAGE : Store in cool and dry places .