

# **ZOTA ALKYD PRIMER**

# Technical Data Sheet

#### **DESCRIPTION:**

ZOTA ALKYD PRIMER is an oil-modified alkyd based anti-rust primer.

Application as a primer in alkyd system for steel and wood.

It is suitable using on above water areas.

#### SPECIFICATION DATA:

Genetic type : Modified Alkyd.

Gloss: Matt.

Density: 1.3 - +/- 0.05

Flash point: 33 ñoi C (Setaflash)

Volume solids: 48 +/- 2%

Safe grade or normal protection

Easily to use with high coverage

#### **COLOURS**

Reddish brown and Grey

# **RECOMMENDED USE:**

#### Surface preparation:

- \* All surfaces must be dry and clean
- \* The surface to be painted should be abrasive blasted to minimum SA-2.5 Swedish Standard.

For optimum performance, abrasive blasting in accordance to SA -3.0

Substrate temperature may not exceed 50°C.

# Recommended number of coats :

\* 1-2 coats

Typical Dry Film Thickness:

\* 40 microns equivalent to 83 microns wet

### Theoretical Coverage:

\*  $12 \, \text{m}^2 / \text{Ltr}$ 

Continued on next page Page 1/2

# **DRYING TIMES:**

Drying times:

Temperature	Touch dry	Hard dry	Overcoating
24 <sup>0</sup> C	2 Hour	5 Hours	12 Hours
32 <sup>0</sup> C	1 Hour	4 Hours	10 Hours

# **APPLICATION DATA:**

## Method of Application:

\* Conventional : Suitable

\* Brush or Roller: Suitable for small ereas. Care must be taken to achieve the specified dry film thickness

\* Airless spray : Recommended

Mixing ratio : One pack

Thinner: ZOTA Thinner 801

Cleaning solvent: ZOTA Thinner 801

It can be overcoated by ZOTA ALKYD ENAMEL

### **PACKAGING:**

\* 20 Liters & 5 liters container

#### **HEALTH AND SAFETY:**

Please observe the precautionary notices displayed on the container.

Keep out reach of children.

Use under well ventilated conditions.

Wear a mask, goggles and protective equipment during the construction.

Do not inhale spray mist.

Avoid eyes and skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap water and medical attention sought immediately.

STORAGE: Store in cool and dry places.