



**ZOTA PAINT**

# ZOTA ZINC RICH PRIMER

## Technical Data Sheet

### DESCRIPTION :

ZOTA ZINC RICH PRIMER is a two-pack epoxy. Application as an epoxy primer in epoxy painting system for galvanized steel or aluminium

### SPECIFICATION DATA :

Genetic type : Epoxy coating  
Gloss : Matt  
Density : 1.30 +/- 0.05 ( Mixed A and B )  
Flash point : 23 +/- 2 C Setaflash  
Volume solids : 50 +/- 2%

Adhesion: Excellent on correctly prepared surfaces

Chemical resistance: The fully cured coating offers outstanding resistance to aqueous solutions and a wide range of industrial chemicals, fat, crude oils, mild acids, etc..

Abration resistance : Good resistance to abrasion and mechanical damage

Weathering: It is always used as a base coat for anti corrosive

Not recommended for direct exposure to sunlight

Temperature: Dry service temperature range up to 149°C

### COLORS:

Grey

### RECOMMENDED USE :

#### Surface preparation:

- \* All surfaces must be dry and clean
- \* The surface to be painted should be abrasive blasted to minimum SA-2.5 Swedish Standard.  
For optimum performance, abrasive blasting in accordance to SA -3.0
- \* Substrate temperature may not exceed 50°C.

#### Recommended no.of coats :

- \* 1-2 coats

#### Typical Dry Film Thickness :

- \* 40 microns equivalent to 80 microns wet

#### Theoretical Coverage :

- \* 12.5 m<sup>2</sup> / Ltr

#### Thinner or Cleaner :

ZOTA-THINNER 803

